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(57) Abstract		
<p>The invention relates to a control system of battery health. One or more cells of a float charged battery are shunted periodically through the current generator (6, 8) or switch and resistor (7). The system measures impedance and/or state of charge by measuring the change in cell voltage during a shuntpoint or between sequel shuntpoints.</p>		

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**Condition monitoring system for batteries**

The invention relates to a control system of battery health, which is used to  
5 measure the impedance and/ or state of charge of the cells of a battery.

Batteries are used to ensure the supply of energy in important systems when  
breakdown has occurred. The safety equipment of energy generation and  
distribution, computers, equipment used in telecommunication, are examples of  
10 10 this kind of systems, traffic-related security equipment, critical equipment in  
hospitals and in the back-up systems of lighting.

The condition of batteries is ensured by regular maintenance. The normal  
method of maintenance carried out 2-4 times a year is measuring the cell  
15 voltages and specific gravities in float charging situations. A load test is  
performed once in 1-3 years. In addition the connections and internal corrosion  
of a battery are normally measured by impedance and conductance  
measurements. The difficulty in using Valve Regulated Lead Acid Batteries  
(VRLA-) is the high variation of cell voltage. Another difficulty is related to the  
20 drying-up of a cell causing the voltage increase and is compensated by  
sulfatization causing a voltage decrease. Therefore the voltage measurement  
does not necessarily tell anything of battery health. Measuring impedance and  
conductance are normally used as methods of maintenance, although the  
correlation between these two and the battery health is not 100 percent. In  
25 addition a high deviation even in cells of the same series and a strong  
temperature coefficient make it difficult to interpret the readings. In VRLA-  
batteries also the so-called thermal runaway, which is caused by the negative  
coefficient between gas voltage and temperature is a big problem especially  
when old and cheap chargers lacking temperature compensation are used.

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The load tests carried out on a regular basis make sure the battery is healthy.  
By comparing the increased impedance the test interval may be lengthened.  
The measurement of impedance and conductance by using the normal 4-wire-

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system (separate wires for current and voltage) requires the removing of the covers. Getting a good connection simultaneously in both the current and the voltage probe is difficult. Oxygenated lead surface may give incorrect readings if the probe does not penetrate leadoxid surface.

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The US patent document 5,214,385 recognizes the system of battery health, in which the state of charge is measured by using a separate power supply. In this case the measurement effects the total battery voltage and load voltage. The system is not used to measure impedance. The system used in the present 10 invention according to the following description does not need a separate power supply, whereby the measurement does not effect the total battery voltage nor the load voltage. In addition the system of the present invention enables the measurement of state of charge alone or together with impedance measurement.

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When the cell is charged electrical energy is used in a chemical reaction, in which leadsulfate becomes leadoxid and lead. When the cell is fully charged energy is used break down water. The gas forming on the electrodes increases cell voltage which in return decreases the float current. The total voltage of a 20 battery is adjusted to a level (Stationary lead batteries typically 2.23 volts per cell) on which even the worst cell remains fully charged. In practice this means a continuous overcharging that shortens the lifetime of the cells.

One of the targets of the invention is to create a system that can be used in the 25 follow-up of the battery health, especially used in the measurement of the internal corrosion based on impedance measurement and/ or the measurement cells' state of charge. This target is reached by a system based on the following the patent claim 1. Another target is to create a system that enables it is possible to maintain battery cells' state of charge using a charge voltage 30 slightly lower than the one used normally. This prevents the overcharging of the cells that lengthens the lifetime of the cells. This target is reached by using a system following the patent claim 2. The patent claim 3, which is not independent describes a low-cost way to carry out the invention.

In the following an embodiment of the invention is described by referring to the enclosed drawing, which demonstrates the block diagram describing this invention.

- 5      The battery containing cells 12-20 is connected to charger 1 in float charge. Cells 12-15 can be shunted by current generator 6 and cells 16-20 can be shunted by current generator 8. When some of the cells in float charge are shunted their cell voltage decreases while the voltage of the other cells increases. The total voltage of the battery does not change. By measuring the
- 10     changes in cell voltage resulting from the shunt's switch-on, the cell impedance is found out. By following the voltage change by sampling during numerous shuntperiods the cells' gas voltage and state of charge is found out.

Protection resistors 5 and 9 have been calculated to stand a short circuit of a full battery. The current's shunt resistor 7 is not necessary but when used one can lower the accuracy of the current generators. Instead using the current generators 6, 8 it is possible to use also relay-controlled switches. The battery may be divided also more than two shuntblocks. On the other hand the invention can be used as a single shuntblock version.

20     The basic principle of the invention is shunting a single or multiple cell by current generators 6, 8 in which case the cell voltage change implies the state of charge. During each shunt period a number samplings take place. The frequency of shunt periods may be for example 3 Hz.

25     The system based on this invention enables measurement of impedance and finding out the state of charge of a single cell or a whole block of cells both field-operated or remote-controlled. In a fixed installation the current generators 6, 8 can be used to give an equalization charge. The processor 10 performs a

- 30     signal processing to find out the state of charge according to the measurements and switches on the current generator or switch to shunt the cells that are not charged. In this manner the battery can be held in just the right state of charge. If a continuous need to charge is detected, the processor

gives an alarm through an alarm out-put. When a low charged cell is detected, one of the current generators 6, 8 can be left on for certain time (for example 10 minutes) and measure the state on charge in repetition and repeat the cycle until the cell is fully charged. In this way one avoids continuous overcharging.

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The readings are transferred through multiplexer and AD-converter 11 to processor 10. The system can be connected to remote monitoring through modem 3 or the information may be downloaded to a data collector through the modem connector. The system saves the measurements and information of the

10 additional charge. When the network breaks down one automatically saves the time, duration and the measurements (voltages, currents and temperatures, etc.).

The wiring may also be done, in which case current generators 6, 8,

15 multiplexer/ AD-converter 11 and processor 10 are in the data collector unit. In this way the float current, cell voltages, impedances and the state of charge are collected in the data collection unit. In the most simple case a separate pair of current generators and data collection unit provided with probes may be used.

20 The voltage of charger 1 may be adjusted to a lower level, because all the cells may be kept fully charged by current generators 6, 8. This enables also the use of old chargers with VRLA-batteries, because thermal runaway caused by overcharging does not occur.

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Claims

1. A system for battery health, in which the cells' impedance and/ or state of charge is measured, characterized by the fact that when the battery is in floating state one or more of its cells (12-15; 16-20) is shunted through current generator (6, 8) or through the switch and resistor (7) and by the fact that the system measures changes in cell voltage by sampling during a shuntperiod.
- 10 2. A system for battery health, by which the batteries are kept in the correct state of charge, characterized by the fact that when the battery is in floating state one or more of its cells (12-15; 16-20) is shunted through current generator (6, 8) or through the switch, in which case the unshunted cells get an equalization charge.
- 15 3. A system according to patent claim 1 or 2, characterized in that the system includes two or more current generators (6, 8) or at least two switches, which are connected between battery poles and a connection point between cells, making it able to shunt alternatively the separate cells of a battery by current generators (6, 8) or by switches
- 20 4. A system according to patent claim 1, characterized in that the batteries are held in the correct state of charge according to the measurements by shunting one or more floating cells (12-15; 16-20) through the current generator (6, 8) or through the switch causing the unshunted battery cells to get an equalization charge.

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